

Date: Tuesday, 03/02/2009 10:31:06 AM  
 User: Chantal Lavoie

Duplicate

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DOUBLER  
 Job Number : 38743  
 Estimate Number : 11645  
 P.O. Number :  
 This Issue : 03/02/2009 S.O. No. :  
 Prsht Rev. : NC Part Number : D29921  
 First Issue : 22/04/2008 Type : SMALL /MED FAB Drawing Number : D2992 REV A  
 Previous Run : 38739 Drawing Revision : A  
 Written By : Due Date : 28/04/2008 Qty: 12 Um: Each  
 Checked & Approved By : 15/02/03  
 Comment : Est B 02.03.06 Added dwg Rev.B NG  
 Est Rev:C 08-04-22 now on water jet DD verified by:

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M5052H32S040 5052-H32 .040 Sheet



Comment: Qty.: 0.0802 sf(s)/Unit Total : 0.9626 sf(s)  
 5052-H32 .040 Sheet  
 Material: 5052-H32 0.040" sheet  
 Batch: 102448 B 9-2-4

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D2992  
 Dwg Rev: A  
 Prog Rev: A

B 9-2-4

2-Deburr if necessary

m.f.

21

09/02/04

21

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 9-2-4

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

509/02/05 counter  
 21

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1  
 Chemical Conversion Coat as per QSI 005 4.1

SL 09/02/05  
 21

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER

Job Number: 38743

Part Number: D29921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(21)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BR 09-02-05

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 58

Pa 9/2/6 (21)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CL09102104

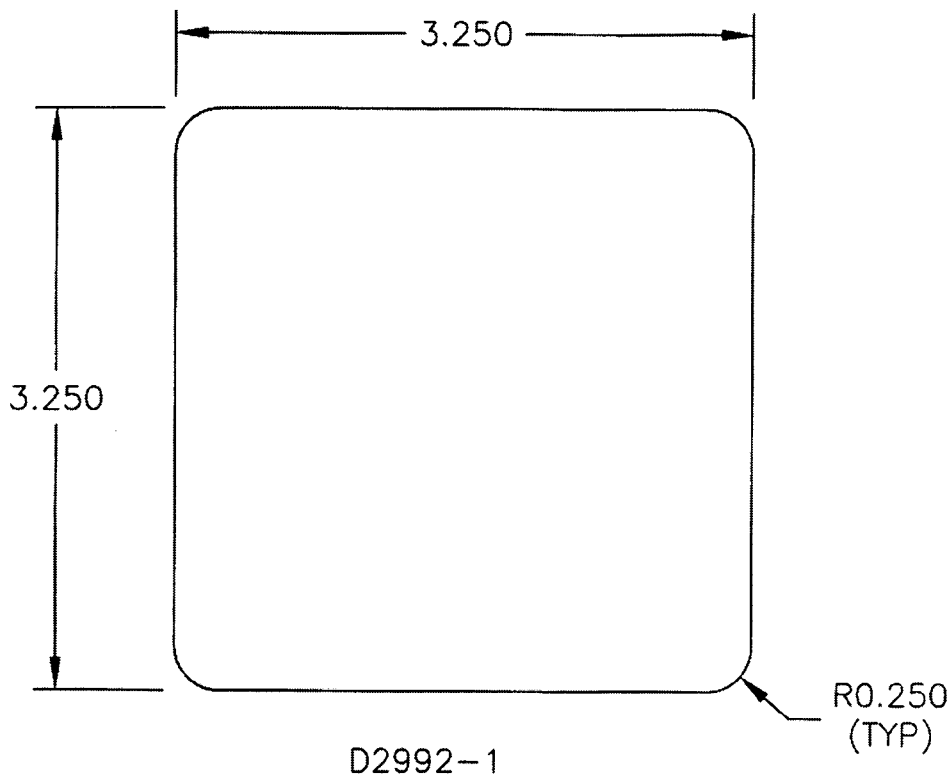


**DART**



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2992	REV. A SHEET 1 OF 1
DATE 02.01.21		TITLE DOUBLER	SCALE 1:1
A	02.01.21	NEW ISSUE	

RELEASED  
02.01.21



NOTES:

MATERIAL: 5052-H32 (QQ-A-250/8) 0.040 THICK

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

W/O: 38743  
CDO/00103

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